

Company Profile

November 2018

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www.brightsolutions.it



50 km far from Milan

1 – Company Overview

Bright Solutions S.r.I was **founded in 1998** by group of laser scientists and industry experts with significant experience in diode-pumped solid state laser engineering.

From the origin the Company's activity was oriented towards the development of the state-of-the-art DPSS laser sources with a goals of superior efficiency, compactness and reliability.



Bright Solutions has many experience veterans of the laser industry, with strengths in setting up **industrial production** and testing, and in guiding professionally skilled personnel in the manufacture of **diode-pumped solid-state lasers**.

Laser sources for **aerospace and scientific applications** are also a considerable part of Bright Solutions capabilities.

Bright Solutions has strong relationships with many experienced commercial Partners, thus securing a worldwide presence for the Company and diffusion of its products.

Bright Solutions is an ISO certified Company (ISO 9001:2008)

1 – Company Overview - news

Bright Solutions set up a **new facility** - closed to the headquarter - for allowing to optimize the organization of the existing departments and for defining new specific business units:

- **Bright Aerospace** dedicated to custom projects and programs involving our DPSS laser sources specifically designed for airborne and satellite applications

- **Bright Microlaser** for developing and manufacturing microchip lasers after we acquired the assets of CRC Ltd.

- **Bright System**, the Advanced **sub-systems division and application lab** for investigating about special applications of our DPSS laser sources for micro-machining and material processing and for assisting our customers in applications

- Bright Electron for designing proprietary electronics

Bright Solutions grown up in the last years and currently **more than 60 people** are working full time as employees.

2 – R&D Activities

Industrial

- Development of high efficiency high peak power air cooled Q-switched ns and sub-ns DPSS Lasers
- Development of high power fiber coupled diode laser modules and systems
- Fiber laser pumping
- High power optical fiber manufacturing

Aerospace

- Development of DPSS laser sources for LIDAR and Bathimetry
- Development of eye safe range finders transmitter
- High power diode pumped laser oscillators for UV Lidar
- Laser module development activities and subcontractor in aerospace and military programs.

Scientific

- Development of a laser source for minimally invasive neurosurgery (MIRSURG EU Project - 7th Framework Programme)
- Development of ps mode locked laser, ns Q-switched lasers and tunable OPOs for non linear optics applications.











3 – Our Products

Sol DPSS

Onda DPSS



Wedge DPSS



Microchip lasers

Custom lasers

BFP and BDL Diode Lasers







3 – Sol DPSS

Sol is the most compact Q-switched DPSS laser available in the power range 6W to 40W. Sol lasers are offered in a **rugged and lightweight** module, designed to allow easy and reliable integration in micro-machining and marking applications.

Due to the single enclosure design, optical fibers and other delicate cable connections will not be necessary for system integration.



$23 \times 10 \times 9 \text{ cm}^3 - 4.5 \text{ kg}$

Compactness, insensitivity to environmental conditions and ease of handling guarantee superior operation flexibility and performance/cost ratio. The high **peak power and the excellent beam quality** of SOL lasers make them the ideal source for the most demanding industrial and scientific applications.

Fast pulse energy modulator, red aiming beam, beam expander and thermostatic fans are always included in the configuration for industrial and laser marking applications.

3 – Sol DPSS

Up to 40 W @ 1064 nm Up to 10 W @ 532 nm 200 kW Peak Power Up to 100 kHz repetition rate Electronic Pulse Energy Modulation Sealed and rugged Monolithic Design Air Cooling 24 Vdc



More than 3000 lasers on the field Failure rate < 2%

Failure rate < 2%



120.000 hours MTBF of Pumping Diodes

Options available

Beam expanding and collimating optics Red aiming beam Extended frequency range (Single Shot to 200 kHz) Circular Polarization Monitoring Photodiode AC-DC Power Supply

3 – Sol 1064 nm Features Summary

SOL	6W	10W	20W	30W	40W		
Wavelength		1064 nm					
Rep.rate		10 kHz to 100 kHz (option: Single Shot to 200 kHz)					
CW mode			yes				
Pulsewidth			6 to 60 ns				
Beam Diameter		< 8 mm (integrated beam expander)					
Beam Quality	< 1.5	< 1.5 < 2 < 2 < 2.5					
Electrical Requirements	24 V DC (6A to 20A according to the models)						
Cooling	Air cooled – integrated thermostatic fan (option: water cooling or contact cooling)						
Weight			< 4.5 kg				

3 – Sol 532 nm Features Summary

SOL	3W	5W	10W		
Wavelength	532 nm				
Rep.rate	10 kHz to 100 kHz (option: Single Shot to 100 kHz)				
CW mode		no			
Pulsewidth	6 to 60 ns				
Beam Diameter	< 8 mm (integrated beam expander)				
Beam Quality	< 1.3 < 1.5 < 2				
Electrical Requirements	24 V DC (6A to 14A according to the models)				
Cooling	Air cooled – integrated thermostatic fan (option: water cooling or contact cooling)				
Weight		< 4.5 kg			

3 – Onda DPSS

Developed as a high-energy seeder for advanced MOPA systems, Onda is the new DPSS ns-laser platform aimed to high-end applications requiring both **excellent beam quality and high peak power** in order to process metals, glass, plastics, delicate and hard materials.



Onda is available at four different wavelengths: **266, 355, 532 and 1064nm**.

 $23 \times 10 \times 9 \text{ cm}^3 - 4.5 \text{ kg}$

The internal optical layout and the accurate temperature management allow to get relevant pulse energy performances without compromising the lifetime of the THG and FHG stages.

All of Onda models can work from single shot to 50 kHz or up to 100 kHz with a pulsewitdh between **2 and 10 ns** and share the same mechanical footprint and electronic interface.

Compactness, insensitivity to environmental conditions and ease of handling allow superior operation flexibility and performance / cost ratio.

3 – Onda DPSS

800 uJ @ 1064 nm 400 uJ @ 532 nm 180 uJ @ 355 nm 80 uJ @ 266 nm

Single Shot to 100 kHz Electronic Pulse Energy Modulation Sealed and rugged Field replaceable THG and FHG stages Air Cooling 24 Vdc





Glass engraving

Options available

Beam expanding and collimating optics Red aiming beam Circular Polarization Monitoring Photodiode Air cooled AC-DC Power Supply

3 – Sol and Onda Applications

INDUSTRIAL APPLICATIONS

Ablation

Micromachining

Policrystaline Sylicon Processing





3D Engraving

Hard Material Machining

Surface Contrast & Material Removal



3 – Sol and Onda Applications

INDUSTRIAL APPLICATIONS

NATIC	NATIONAL IDENTITY CARD					
	Name					
	Surname					
90	Date of birth					
1º	Place of birth					
	Sex					
	Signature Partes					



Grey Scale Images obtained using Pulse Energy Modulation



3 – Wedge Family DPSS

WEDGE family has been recently redesigned in order to offer wider performance ranges and add some new models.

Wedge HB is available both at 1064nm and at 532 nm; pulse energy reaches 2 mJ in less than 1.5 ns. The air-cooled unit measures only 26 x 22 x 8 cm. A higher energy model, the Wedge XB, is also available in a slightly larger footprint both at 1064nm and 532nm.

Maximum pulse energy is **4 mJ @ 1 kHz** with a pulsewith of 1 ns.





Wedge HF and Wedge XF models are provided in a very compact single unit laser source, only 8 x 9 x 19 cm, both at 1064nm and 532nm.

Repetition rate can reach 100 kHz and pulses can be **shorter than 500 ps**, achieving a remarkably high peak power suitable for **processing glass and special materials**.

3 – Wedge HB DPSS

Up to 2 mJ Pulse Energy 2 MW Peak Power < 1.5 ns Pulse Width Single Shot to 2 kHz Monolithic Design Air Cooling Low heat waste @1064 @532 @355 @266 nm





Options available

Single Longitudinal Mode Beam Expanding and collimation optics Red aiming beam Low jitter option Circular Polarization AC-DC Power Supply Parametric generation at 1.5 um and 3 um

3 – Wedge XB DPSS

Up to 4 mJ Pulse Energy 4 MW Peak Power < 1.5 ns Pulse Width Single Shot to 1 kHz Monolithic Design Air Cooling Low heat waste @1064 @532 @355 @266 nm



WEDGE XB: 26 x 25 x 10 cm³ – 10 kg



Options available

Single Longitudinal Mode Beam Expanding and collimation optics Red aiming beam Low jitter option Circular Polarization AC-DC Power Supply Parametric generation at 1.5 um and 3 um Up to 180 uJ Pulse Energy M² < 1.3 700 ps to 3 ns Pulse Width 10 kHz to 100 kHz repetition rate

Aerospace qualified Design Air Cooling Low heat waste @1064 @532 @355 @266 nm



8 x 9 x 19 cm³ – 2 kg



3 – Wedge XF DPSS

Up to 60 uJ Pulse Energy M² < 1.2 450 ps to 1 ns Pulse Width 10 kHz to 100 kHz repetition rate Aerospace qualified Design Air Cooling Low heat waste @1064 @532 @355 @266 nm





8 x 9 x 19 cm³ – 2 kg



500 ps @ 10 kHz

Options:

Third and fourth harmonic generation Parametric generation at 1..5 um and 3 um Single Shot to 10 kHz Extended Rep.Rate range Beam Expanding and collimation optics Red aiming beam Circular Polarization AC-DC Power Supply

3 – pWedge Platform

Flexible platform for customized configurations

Example of a possible configuration: up to 1 mJ Pulse Energy 500 ps Pulse Width Up to 10 kHz repetition rate Air cooling and Water Cooling versions @1064 @532 @355 @266 nm Parametric generation at 1.5 um and 3 um



Water Cooled Single Unit



Earth image realized using pWedge @ 532 nm

500 ps @ 10 kHz



3 – Wedge HB and XB Features Summary

WEDGE	HB 1064	HB 532	XB 1064	XB 532	pWedge (*)
Wavelength	1064 nm	532 nm	1064 nm	532 nm	1064 nm
Pulsewidth	< 1.5	5 ns	< 1.3	500 ps	
Pulse Energy	up to 2 mJ	up to 1 mJ	up to 4 mJ	up to 2 mJ	1 mJ
Peak Power	up to 2 MW	up to 1 MW	up to 4 MW	up to 2 MW	2 MW
Rep. Rate	Single Sho	Single Shot to 2 kHz Single Shot to 1 kHz			
Polarization	Linear (100:1) (option: circular polarization)				
Beam Diameter	< 2 mm (option: beam expander)				
Beam Quality	< 2				
Cooling	Air cooled (option: water cooling)				
Weight	8.5	kg	10	kg	12 kg

(*) example of a possible configuration

3 – Wedge HF and XF Features Summary

WEDGE	HF 1064	HF 532	XF 1064	XF 532	
Wavelength	1064 nm	532 nm	1064 nm	532 nm	
Pulsewidth	<700 ps	s to 3 ns	<450 ps to 1 ns		
Pulse Energy	up to 180 uJ	up to 80 uJ	up to 60 uJ	up to 25 uJ	
Peak Power	up to 250kW	up to 100kW	up to 150 kW	up to 55 kW	
Rep. Rate	Single Shot to 100 kHz				
Polarization	Linear (100:1) (option: circular polarization)				
Beam Diameter	< 4 mm (integrated beam expander)				
Beam Quality	< 1.5 < 1.3				
Cooling	Air cooled (option: water cooling)				
Weight	2 kg				

3 – WEDGE Applications

INDUSTRIAL APPLICATIONS

Glass Engraving





2D Glass Marking

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3D Glass Marking

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3 – WEDGE Applications

Special marking on sensitive material





Surface engraving on glass







Non-Linear Spectroscopy

Thin-film removal

LIDAR – LIBS

3 – Comparison between ns and sub-ns DPSSL

ns laser marking effect on sensitive material





sub-ns laser marking effect on the same sensitive material



3 – Comparison between ns and sub-ns DPSSL



ns laser cutting of ceramic film



sub-ns laser cutting of ceramic film



Benchmark ns and sub-ns CW pumped DPSSL

Parameter @ 1064	Sol	Onda	Wedge HF	Wedge XF	
Average power	6W to 40W	15W	4W	1W	
Pulsewidth range	5 – 50 ns	2 – 10 ns	0.7 – 3 ns	0.4 – 1 ns	
Pulse Energy	up to 1500 uJ	up to 800 uJ	up to 180 uJ	up to 60 uJ	
Peak Power	Up to 230 kW	up to 400kW	up to 250 kW	up to 150 kW	
Rep. Rate		10 to 100 kHz wi	ith SS option		
Polarization	Linear (100:1) (option: circular polarization)				
Beam Diameter	2 - 4 - 6 - 8 mm with intergated BEX				
Beam quality (M2)	1.5 to 2.5	< 1.5	< 1.3	< 1.3	
Cooling	Air cooled (option: water cooling)				
Weight	4.5 kg	4 kg	2 kg	2kg	

3 – BDL and BFP Diode Lasers

The BDL line of fiber-coupled diode lasers is available in various sizes from 5W to 400W.

The integrated optical design, accurate test and selection of **high quality semiconductor materials** and efficient thermal management make these devices the ideal choice for applications requiring reliability, long lifetime and simple conductive cooling in a small footprint.



793 to 1550 nm

The BFP line of high power fiber coupled diode lasers is also available in different sizes from few Watts to 400W of output power.

Based on an integrated **multi-single emitter design**, they are particularly suited for pumping applications and medical applications, ensuring long lifetime, low current operation and the highest brightness in a **miniaturized package**.

BFP packages can be coupled to standard optical connectors like SMA and FC and can include a variety of accessories from aiming beam to integrated controllers, aimed to medical, industrial, scientific and aerospace direct applications.

Multi-wavelength solutions (MDL) are well suited for a variety of medical applications; up to 4 different wavelengths can be available in one module.

3 – BDL

5 W to 400 W 793 nm to 1550 nm 200 to 600 um fiber coupled CW and QCW modules Contact cooling Sealed and rugged Deteachable optical fiber



Available in 3 different packages





Options available

Monitoring photodiode Red aiming beam Fiber presence sensor TEC cooler Flat Top or Gaussian beam profile Integrated Current and Temperature controller Custom solutions

3 – BFP

5 W to 400 W 635 nm to 1550 nm 100 to 600 um fiber coupled Low operating current Multiwavelength Contact cooling Deteachable optical fiber





High flexibility in wavelength and power configurations



Options available

Monitoring photodiode Red aiming beam Fiber presence sensor TEC cooler Flat Top or Gaussian beam profile Integrated Current and Temperature controller Custom solutions

3 – BDL and BFP

Both BDL and BFP product families are available in many configurations and specific datasheets are available on request. Hereafter a general table is represented.

÷.

5 to 400	(CW and/or Pulsed)	W
793 - 808 - 88	x - 915 - 940 - 976 - 980 - 1064 - 1470 - 1550	nm
1 to 10		nm
1 to 5		nm
15 : 35	(extended range up to -40:+60)	°C
0.3	(temp. stabilized wavelength)	nm /° C
SMA 905	(FC-ST- Custom Patch Cable and Pigtail)	
100 - 200 - 40	0 - 600	μm
0.22 or 0.15		
NTC – 10kOhn	n – 25 ° C	
Conductive	(water cooled option)	
Up to 45%		
-20:60	(extended range -55: +85)	°C
	793 - 808 - 88 1 to 10 1 to 5 15 : 35 0.3 SMA 905 100 - 200 - 40 0.22 or 0.15 NTC – 10kOhr Conductive Up to 45%	793 - 808 - 88x - 915 - 940 - 976 - 980 - 1064 - 1470 - 1550 1 to 10 1 to 5 15 : 35 (extended range up to -40:+60) 0.3 (temp. stabilized wavelength) SMA 905 (FC-ST- Custom Patch Cable and Pigtail) 100 - 200 - 400 - 600 0.22 or 0.15 NTC - 10kOhm - 25 ° C Conductive Quarter cooled option) Up to 45%

3 – BDL and BFP Applications - Industrial

DIRECT APPLICATIONS







- P > 30 W - λ ~ 800 – 980 nm

Soldering

Plastic Welding





Fiber laser pumping

Solid state laser pumping

3 – BDL and BFP Applications

MEDICAL APPLICATIONS



- Physiotherapy
- Photodynamic therapy
- Vascular
- Dental

- Biostimulation
- Surgical
- Aestethic Treatment
- Veterinary

AEROSPACE and MILITARY APPLICATIONS



- Target illumination and designation
- Ranging

3 – microchip lasers

Nowadays many applications, such as unmanned aerial vehicle (UAV) LiDAR, biophotonics instruments, automotive and handheld LIBS demand high performance solutions with reduced size, weight and power consumption (SWaP).



New smart laser driver



Miniaturized laser head footprint

This is exactly what Bright Microlaser is pursuing while launching a new laser package for UV microchip lasers (P4 package) and the new smart laser driver which is more user friendly than previous versions, yet still compatible with older models.

Excellent beam quality, spectral properties and long-term stability have been tested and proven in all application environments, from research labs to industrial, automotive and airborne.

The new laser driver is meant for smarter laser operation, offering OEM integrators a higher degree of monitoring and control capabilities of key laser parameters, real time feedback with a remote-control connection and new and improved GUI software.

3 – microchip lasers

Bright Solutions has acquired the inventory and technology assets of Concepts Research Corporation (CRC), a leading US manufacturer of microchip lasers.

Typical features:

- pulsewidth: down to 300 ps
- repetition rate: up to 100 kHz
- available wavelength: 1064, 532, 355, 266 nm 946, 473, 315, 213 nm
- single frequency narrow line
- pulse energy: up to 60 uJ @ 1064 nm
- low noise operation: <1% pulse instability

at all wavelengths



2uJ-1kHz - 266nm model

Options:

- drivers
- photodiode
- heatsink

	Value	Mean	Min	Max	St Dev	Count	
C1 Pos Wid	1.203ns	1.2033379n	1.199n	1.209n	26.6f	2.497k	Ø
C1 Area*	525.7pVs	525.74281p	523.5p	526.6p	5.809f	2.497k	

3 – microchip lasers

Se	eries Technical S	pecifications				
Dula su idile Danasa	Nanos	Picoseconds				
Pulsewidth Ranges	< 2.5 ns	< 1.3 ns	< 400 ps			
Pulse Energy	up to 35 µJ	up to 40 µJ	up to 2 µJ			
Depatition Dates	up to 5 kHz	up to 15 kHz	up to 100 kHz			
Repetition Rates	internal and external triggered					
Output Peak Power	up to 15 kW	up to 30 kW	up to 5 kW			
Package	FP3, FP4	FP3, FP4	FP2, FP3, FP4			
Output Wavelengths	1064, 946, 53	1064, 946, 532, 473, 355, 315, 266, 236.5, 213 nm				
Beam Quality (M ²)		<1.2				
Electrical Requirements	DC	power supply 5 V, <2	5 VA			
Size		35×50×16 mm ^{3 (*)}				
Weight	< 0.15 Kg ^(*)					
Operating Temperature	+10 to +40 °C					
Storage Temperature	-20 to +60 °C					
(*) FP3 package						



FP3 package

Options Available:

- Internal photo-diode
- Beam Expanding and Collimating optics
- Circular Polarization
- Cooling: Heat Sink
- AC DC Power Supply
- Custom packaging



VISIT THE SPECIFIC WEBSITE: WWW.BRIGHTMICROLASER.COM
3 – Custom products - aerospace



2004 E.S.A. Project: ALADIN (Atmospheric Laser Doppler Instrument), ADM-Aeolus Satellite.
 Development of laser oscillator and THG for the LIDAR transmitter prototype:
 >100 mJ @355nm, stabilized SLM.

2005 **E.S.A.** Project: **WALES** (Water Vapour Lidar Experiment in Space). Development of a high energy **Ti:Sa tunable narrow-band** laser source operating in the range **920-950nm**, **150 mJ**, **10 ns**, **injection seeded stabilized SLM**.

3 – Lasers for atmospheric LIDAR



Etna volcano monitoring station installed in Catania, Sicily



1064nm 532nm 355nm



Pollution monitoring over Beijing sky

Custom laser source with 4mJ pulse energy in 1.5ns 1kHz.

Three laser output beams at 355nm, 532nm and 1064nm are individually selectable

LIDAR for monitoring atmospheric pollution, volcanic activity, aerosol, etc.

3 – Custom products - aerospace



http://www.erdc.usace.army.mil

2010 CZMIL US Program (Coastal Zone Mapping and Imaging Lidar)
Development of a custom laser source with 6mJ pulse energy in 2ns (3 MW) at 10 kHz.
Two collinear laser beams, 35W at 532nm and 25W at 1064nm, are provided at laser output.
The beam at 532nm detects the sea bottom, radiation at 1064nm detects the sea surface.
Several rugged units have been delivered, accumulating hundreds of flight hours each.

3 – Custom products - aerospace

2W @ 1064 nm 20 kHz - 600 ps < 200 ps pulse jitter $M^2 < 1.2$ Rugged and sealed MIL compliant Application: OPTICAL RADAR Actual size: 18 x 9 x 7 cm³



C-WHF-2W-1064-M (picture does not represent exactly the module realized)

400uJ @ 10 kHz @ 532 nm 600 ps - 200 ps pulse jitter Rugged and sealed Qualified for flight Water cooled Applications:

PRECISION BATHYMETRY THz GENERATION



PW090402-0.4mJ-532-10kHz

3 – Custom products - military

5W @ 808nm @ 100um fiber Built-in integrated driver and temperature control Customized RS422 interface Rugged and sealed Operating temperature: -40 to +60 °C Airborne, MIL qualified Actual size: $13 \times 6 \times 4$ cm³



C-BFP-5W-808nm-F1

(picture does not represent exactly the module realized)

1 mJ @ 1534nm Repetition rate: 1 Hz Pulsewidth: 8 ns Operating temperature: - 40 to +60 °C $2 \times 3 \times 4 \text{ cm}^3$ <50 g MIL compliant



BLM-1534-1mJ-1 Hz

3 – Custom products - scientific



2010 Widely Tunable Ti:Sa, 1W, 10 kHz, 10 ns

750-900 nm 10 kHz 0.5 – 1 W 10 ns Application: In Vivo Medical Diagnostics (University of Arkansas for Medical Sciences).

3 - Custom products - XHP 250W 1064nm

250W @ 1064nm

100W @ 532nm

10 – 50 kHz rep. rate range

Flat top beam profile

Water cooled

RS-232 interface

Laser Head (dimensions in mm)

©Property of Bright Solutions srl

460

400

118

061



Square spot beam shaper







3 – MIRSURG program





www.mirsurg.eu

The main objective of MIRSURG is to develop advanced table-top solid-state laser sources for a specific wavelength in the mid-IR spectral range, as a practical, reliable and cost effective alternative to large scale FELs, for application in minimally invasive surgery. The target is a pulse energy of **10 mJ @ 6.45 µm** at a repetition rate of 100 Hz (an average power of 1 W).

The program has been coordinated by the **Max Born Institute** in **Berlin** and involved several European photonic companies and research institutes.

Bright Solutions has been the laser group coordinator and developed the **ps-macro-pulse** DPSSL source, emitting equalized bursts of **8 ps** pulses at **455 MHz** rep rate with **50 mJ** total energy in 1 us burst.

3 – UTOFIA program



A new, compact and cost-efficient concept for underwater range-gated imaging system

UTOFIA, a H2O20 project (633098) started in February 2015, will offer a compact and costeffective underwater imaging system for turbid environments. Using range-gated imaging, the system will extend the imaging range by factor 2 to 3 over conventional video systems. At the same time, the system will provide video-rate 3D information.

This will fill the current gap between short-range, high-resolution conventional video and long-range low-resolution sonar systems. UTOFIA offers a new modus operandi for the main targeted domains of application: marine life monitoring, harbor and ocean litter detection, fisheries and aquaculture stock assessment, and seabed mapping.

http://www.utofia.eu

3 – Custom products - industrial

Industrial Laser CLEANER LUCE and Sol based system Up to 30 W output power @ 1064nm Air-cooled or water-cooled





Anylox Printing Cylinder

Customized electronic interface Automatic fast scanning module Telescopic objective and focusing head Rugged and sealed

4 – Worldwide presence



5 – Sales and Financial Highlights

Market Share in Revenues in 2018



5 – Sales and Financial Highlights

Market Share in Revenues in 2018



5 – Sales and Financial Highlights

Worldwide Sales Distribution in 2018





THANK YOU